



Institut für Eignungsprüfung GmbH • Daimlerstraße 8 • D-45770 Marl

Information sheet Proficiency tests metal 2015

Organiser:		Institut für Eignungsprüfung IfEP GmbH, Marl, Germany			
Registration:		By means of the attached form			
Intention:		Confirmation of technical competence of participating laboratories			
Data evaluation:		Based on ISO/IEC 17043 and ISO 13528. Normally the participation is approved for accreditations according to NADCAP.			
Confidentiality:		Each laboratory receives a specific code number			
Documentatio	on:	Confirmation of participation Certificate in case of successful participation Final report with a list of participants in alphabetical order with declaration of consent; determination of measurement uncertainty according to the current standards and guidelines. Details for subcontracting of single parts: please see www.ifep.de, section "proficiency tests"			
	Test Standard:	EN ISO 6507, part 1, HV 1, HV 10/HV 30			
		EN ISO 6507, part 1, HV 1, HV 10/HV 30 Certified reference hardness test block (MPA NRW Dortmund, Germany)			
	Material:	Test material with similar hardness (to be prepared by participants) five hardness measurements on certified reference hardness test block			
kers	Test program:	five hardness measurements on test specimen			
1 g Vic	Test sequence:	Each hardness test block will be tested by several participants. There will be an arrangement of the dates in advance.			
No. 1501 s testing	Results to be submitted:	five hardness values of the hardness test blocks five hardness values of test material			
No s t	Assigned value:	Certified reference values of MPA NRW Dortmund, Germany			
No. 1501 Hardness testing Vickers	Additional information provided by organiser:	Confirmation of measurement uncertainty of each laboratory based on the current standard			
Har	Participation fee:	HV 1 or HV 10/HV30: Germany 330 €; other countries + transport costs* HV 1 and HV 10/HV30:			
		Germany 490 €; other countries + transport costs* estimated start calendar week 05/2015			
	Test Standard:	All mobile methods are accepted; Leeb (HLD, HLG), UCI, TIV			
v	Material:	Reference specimens			
es	Production of specimens:	By the organiser			
02 dn 19	Test sequence:	Each reference specimen will be tested by several participants.			
No. 1502 Mobile hardness testing		There will be an arrangement of the dates in advance.			
te e o	Results to be submitted:	5 hardness values according to the method used			
A ido	Assigned value:	Reference value			
Ž	Participation fee:	Germany 320 €; other countries + transport costs* estimated start calendar week 20/2015			
	Test standard:	In-house procedure			
503 ectrometry el	Material:	Material similar to daily laboratory work (no "synthetic alloy") a) unalloyed steel b) low alloyed steel			
503 ectro	Results to be submitted:	Characteristic values according to specifications			
15(pec eel	Assigned value:	Consensus value calculated from the results of all participants			
No. 14 on spe stee	Additional information:	Statements with regard to measurement uncertainty			
No. 150: Emission spect steel	Participation fee:	One alloy: Germany 310 €; other countries + transport costs* Two alloys:			
Ш		Germany 550 €; other countries + transport costs* estimated start calendar week 10/2015			
	Toot standard:	In house precedure			
		In-house procedure			
try Is-	Test standard: Material:	Material similar to daily laboratory work (no "synthetic alloy")			
504 ion metry rous-	Material:	Al-alloy			
. 1504 ission rometry ferrous-	Material: Results to be submitted:	Al-alloy Characteristic values according to specifications			
No. 1504 Emission ectrometry on ferrous- metals)	Material: Results to be submitted: Assigned value:	Al-alloy Characteristic values according to specifications Consensus value calculated from the results of all the participants			
No. 1504 Emission spectrometry (non ferrous- metals)	Material: Results to be submitted:	Al-alloy Characteristic values according to specifications			

^{*} Prices excl. valid VAT, transport costs, see www.ifep.eu





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lar lar	Test standard:	EN ISO 3651 part 2					
	Material:	Stainless steel					
ang ang sk inu	Production of specimens:	By the participants					
lo. 1505 ssistanc against ergranu attack	Results to be submitted:	Acc. to standard					
No. 1505 Resistance against intergranular attack	Assigned value:	Consensus value calculated from the results of all participants					
_ ਨ <u>ਵ</u>	Participation fee:	Germany 310 €; other countries + transport costs*					
		estimated start calendar week 12/2015					
	T=	Tanuara asaa					
No. 1506 Indirect verification of salt spray test chamber	Test standard:	EN ISO 9227					
	Material:	Reference specimens					
	Production of specimens:	By the organiser					
	Results to be submitted:	Mass loss					
	Assigned value:	Reference value					
ver l	Participation fee:	Germany 275 €; other countries + transport costs*					
- "	articipation icc.	estimated start calendar week 12/2015					
	<u> </u>						
	Test standard:	EN ISO 6892-2					
<u> </u>	Material:	Round bar steel, testing at 400 °C					
T d a s	Production of specimens:	By the organiser					
No. 1507 Tensile test of round bar steel at elevated temperature	Results to be submitted:	Characteristic values according to the test standard, additionally "Young's					
ba lev lev		Module" and the measurement uncertainty (not evaluated)					
No Insi Insi Insi Insi	Assigned value:	Consensus values calculated from the results of the participants					
Te a contract of the second	Additional information:	Statement to the measurement uncertainty of the test method					
_	Participation fee:	Germany 450 €; other countries + transport costs* estimated start calendar week 15/2015					
		estillated start calendar week 13/2013					
	Test standard:	RT, MT					
bu	Material:	Steel specimens with flaws defined for the test method					
sti	Results to be submitted:	Type / position / size of flaws					
No. 1508 Non-destructive testing	Assigned value:	Sample solution of Fraunhofer IZFP Saarbrücken, Germany					
No. 1508 structive	Test sequence:	Each sample will be tested by several participants.					
uci		There will be an arrangement of the dates in advance.					
Str Sc	Participation fee:	One method:					
8		Germany 350 €; other countries + transport costs* Two methods:					
ů		Germany 620 €; other countries + transport costs*					
Z		estimated start calendar week 25/2015					
		Solition of the Control of the Contr					
	Test standard:	EN ISO 6892-1					
	Material:	6 round specimens, steel,					
<u> </u>		Specimen diameter d ₀ = 10 mm					
1509 test steel id bars	Draduation of an asimona	Specimen head ISO thread M16, special shapes possible against payment					
1509 test s d barr	Production of specimens:	By the organiser					
	Results to be submitted:	Characteristic values according to the Test standard, additionally "Young's Module" and the measurement uncertainty					
No. Isile	Assigned value:	Consensus value calculated from the results of all the participants					
No. Tensile roun	Additional information:	' '					
		T CONTINUATION OF THE INDIVIDUAL MEASUREMENT UNCERTAINTY OF EACH JADOFATORY					
-		Confirmation of the individual measurement uncertainty of each laboratory Germany 450 €: other countries + transport costs*					
F	Participation fee:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015					
F		Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015					
	Participation fee: Test standard:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1					
	Participation fee:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1,					
	Participation fee: Test standard: Material:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1, annex B, table B2, 20 mm width					
	Participation fee: Test standard: Material: Production of specimens:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1, annex B, table B2, 20 mm width By the organiser					
	Participation fee: Test standard: Material:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1, annex B, table B2, 20 mm width By the organiser Characteristic values according to the Test standard, additionally "Young's					
	Participation fee: Test standard: Material: Production of specimens: Results to be submitted:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1, annex B, table B2, 20 mm width By the organiser Characteristic values according to the Test standard, additionally "Young's Module" and the measurement uncertainty					
	Participation fee: Test standard: Material: Production of specimens: Results to be submitted: Assigned value:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1, annex B, table B2, 20 mm width By the organiser Characteristic values according to the Test standard, additionally "Young's Module" and the measurement uncertainty Consensus value calculated from the results of all the participants					
	Participation fee: Test standard: Material: Production of specimens: Results to be submitted: Assigned value: Additional information:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1, annex B, table B2, 20 mm width By the organiser Characteristic values according to the Test standard, additionally "Young's Module" and the measurement uncertainty Consensus value calculated from the results of all the participants Confirmation of the individual measurement uncertainty of each laboratory					
su	Participation fee: Test standard: Material: Production of specimens: Results to be submitted: Assigned value:	Germany 450 €; other countries + transport costs* estimated start calendar week 35/2015 EN ISO 6892-1 6 flat specimens, thickness approx. 1 mm, geometry according to EN 6892-1, annex B, table B2, 20 mm width By the organiser Characteristic values according to the Test standard, additionally "Young's Module" and the measurement uncertainty Consensus value calculated from the results of all the participants					

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testing	Test standard:	ISO 148-1 / ISO 148-2			
	Material:	Charpy test specimens, impact energy low level (RT), average level (RT),			
		high level (RT)			
	Production of specimens:	By the organiser			
es	Results to be submitted:	5 values according to ISO 148 each energy level			
£ #	Assigned value:	Reference value, limits according to ISO 148-2			
No. 1511 / impact t	Additional information:	Measurement uncertainty according to ISO 148-2			
ء آ	Participation fee:	One energy level:			
Z >		Germany 310 €; other countries + transport costs*			
r d		Two energy levels:			
Charpy		Germany 490 €; other countries + transport costs*			
		Three energy levels:			
		Germany 630 €; other countries + transport costs*			
		estimated start calendar week 25/2015			

^{*} Prices. excl. valid VAT, transport costs, see www.ifep.eu





Registration proficiency tests metal 2015

via fax to: +49 (0) 2365 / 209 00 35 or via e-mail to: Sorge@ifep.de

No.	please mark	Proficiency test	Expected Start (calendar week 2015)	Return of the results	Participation fee	proficiency tests s still possible!
1501a		Hardness testing acc. to Vickers HV 1	05	1 week	1501a or 1501b: total 330 € *	
1501b		Hardness testing acc. to Vickers HV 10/HV 30	05	1 week	1501a and 1501b: total 490 € *	
1502		Mobile hardness testing 20 1 week		1 week	320 € *	ien
1503a		Emission spectrometry: unalloyed steel	10	4 weeks	1 alloy: total 310 € *	
1503b		Emission spectrometry: low alloyed steel	10	4 weeks	2 alloys: total 550 € *	
1504		Emission spectrometry: aluminium alloy	10	4 weeks	275 € *	
1505		Resistance against intergranular attack	12	4 weeks	310 € *	
1506		Indirect verification of salt spray test chamber	12	4 weeks	275 € *	n f art
1507		Tensile test of round bar steel at elevated temperature	15	4 weeks	450 € *	bilateral registration for the after the official start date is
1508a		RT, radiographic testing	25	1 week	1 method: total 350 € *	
1508b		MT, magnetic particle testing	25	1 week	2 methods: total 620 € *	
1509		Tensile test steel: round bars	35	4 weeks	450 € *	ral r
1510		Tensile test steel: flat tensile specimens	22	4 weeks	330 € *	ter er t
1511a		Charpy impact test low level			1 level: total 310 € *	bilate after
1511b		Charpy impact test average level	25	4 weeks	1.3 10//016.	A .
1511c		Charpy impact test high level				
* Prices for Germany excl. VAT, other countries: Delivery and duty costs will be added to participation fee, see www.ifep.eu The costs have to be paid to Institut für Eignungsprüfung IfEP in advance. Specimens will be sent to the participants upon payment by the participant. The organiser will charge 25 % of the fee if the registration is cancelled four weeks prior to the start of the proficiency test. For cancellations later than this, the full amount will be charged.						

Company:							
Department:							
Contact person: □ Ms. □ Mr.							
Addison							
Address:					Date / signature	/stamp	
710.0	City:				J	□ german	
ZIP Code:				Country:		□ english	
Telephone:		Fax:		E-Mail:			
Necessary additional information: Your companies' tax identification number:							
Billing address (if differing):			Delivery address (if differing):				
Further invoice-details, e.g. cost unit:					-		
I confirm with my signature that the service is carried out for my/our company (and not for a private person).							