Institut für Eignungsprüfung GmbH • Daimlerstraße 8 • D-45770 Marl

DAkkS Deutsche Akkreditierungsstelle D-EP-11183-01-00

Information sheet
Proficiency tests metal 2025

Organiser:	**Institut für Eignungsprüfung IfEP GmbH, Marl, Germany**
Registration:	By means of the attached form
Intention:	Confirmation of technical competence of participating laboratories
Data evaluation:	Based on ISO/IEC 17043 and ISO 13528. **Usually the participation is approved for accreditations according to NADCAP.**
Confidentiality:	Each laboratory receives a specific code number
Documentation:	Certificate Final report with a list of participants in alphabetical order with declaration of consent; determination of measurement uncertainty according to the current standards and guidelines. Details for subcontracting of single parts: please see www.ifep.de, section „proficiency tests“

No. 2501-HB Hardness testing Brinell	Test standard:	ISO 6506, part 1, HBW 2,5/187,5 and/or HBW 10/3000
	Material:	steel specimen to be prepared by the laboratory
	Test program:	five hardness measurements on reference hardness block
	Test sequence:	Each participant receives a reference specimen.
	Results to be submitted:	five hardness values of the hardness block
	Assigned value:	Consensus value calculated from the results of all participants
	Participation fee:	**HBW 2,5/187,5 or HBW 10/3000:** Germany 330 €; other countries + transport costs* **HBW 2,5/187,5 and HBW 10/3000:** Germany 490 € (255 €/proficiency test); other countries + transport costs* estimated start: III. quarter 2025

No. 2501-HR Hardness testing Rockwell C	Test standard:	ISO 6508, part 1, HRC
	Material:	steel specimens to be prepared by the laboratory
	Test program:	3 x five hardness measurements on reference hardness blocks
	Test sequence:	Each participant receives three reference specimens.
	Results to be submitted:	3 x five hardness values of the hardness blocks
	Assigned Value:	Consensus value calculated from the results of all participants
	Participation fee:	Germany 370 €; other countries + transport costs* estimated start: III. quarter 2025

No. 2501-HV Hardness testing Vickers	Test standard:	ISO 6507, part 1, HV 1 and/or HV 10/HV 30
	Material:	steel specimen to be prepared by the laboratory
	Test program:	five hardness measurements on reference hardness block
	Test sequence:	Each participant receives a reference specimen.
	Results to be submitted:	five hardness values of the hardness block
	Assigned value:	Consensus value calculated from the results of all participants
	Participation fee:	**One method:** Germany 330 €; other countries + transport costs* **Two methods:** Germany 490 € (255 €/proficiency test); other countries + transport costs* estimated start: III. quarter 2025

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No. 2503 Emission spectrometry steel	Test standard:	In-house procedure
	Material:	Material similar to daily laboratory work (no “synthetic alloy“) **2503L: low alloyed steel** **2503U: unalloyed steel**
	Results to be submitted:	Characteristic values according to specifications
	Assigned value:	Consensus value calculated from the results of all participants
	Additional information:	Statement to measurement uncertainty
	Participation fee:	**one alloy:** Germany 310 €; other countries + transport costs* **two alloys:** Germany 550 € (275 €/proficiency test); other countries + transport costs* estimated start: II. quarter 2025

No. 2504 Emission spectrometry (non ferrous-metals)	Test standard:	In-house procedure
	Material:	Material similar to daily laboratory work (no “synthetic alloy“) **2504Al: Aluminium-alloy** **2504CuZn: Brass-alloy**
	Results to be submitted:	Characteristic values according to specifications
	Assigned value:	Consensus value calculated from the results of all the participants
	Additional information:	Statement to measurement uncertainty
	Participation fee:	**one alloy:** Germany 310 €; other countries + transport costs* **two alloys:** Germany 550 € (275 €/proficiency test); other countries + transport costs* estimated start: II. quarter 2025

No. 2505 Resistance against intergranular attack	Test standard:	ISO 3651, part 1, Huey Test
	Material:	Stainless steel
	Production of specimens:	by the participants
	Results to be submitted:	Mass loss
	Assigned value:	Consensus value calculated from the results of all the participants
	Participation fee:	Germany 310 €; other countries + transport costs* estimated start: III. quarter 2025

No. 2506 Indirect verification of salt spray test chamber	Test standard:	ISO 9227
	Material:	Reference specimens
	Production of specimens:	by the organiser
	Results to be submitted:	Mass loss
	Assigned value:	Reference value
	Participation fee:	Germany 275 €; other countries + transport costs* estimated start: II. quarter 2025

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No. 2507-RAI Tensile test aluminium (round specimens)	Test standard:	ISO 6892-1
	Material:	Standard samples: 6 round test specimens, aluminium, d_0 = 6 mm, specimen head: ISO thread M10 as per standard; and/or 6 material sections, diameter app. 12 mm, length 100 mm each
	Production of specimens:	by the organiser / by the participants
	Results to be submitted:	Characteristic values according to the test standard, additionally “Young's Module” and the measurement uncertainty
	Assigned Value:	Consensus values calculated from the results of the participants
	Additional information:	Statement to the influence of specimen preparation, measurement uncertainty of the test method
	Participation fee:	**2507-RAIM: Machined specimens:** Germany 370 €; other countries + transport costs* **2507-RAIU: Unmachined specimens:** Germany 290 €; other countries + transport costs* **Machined AND unmachined specimens:** Germany 600 € (300 €/proficiency test); other countries + transport costs* estimated start: III. quarter 2025

No. 2507-FAI Tensile test aluminium (flat specimens)	Test standard:	ISO 6892-1
	Material:	6 flat specimens, aluminium, geometry according to ISO 6892-1, annex B, table B1, a_0 = 1-3 mm, b_0 = 20 mm, and/or 6 material sections of about 32 x 280 mm² each
	Production of specimens:	by the organiser / by the participants
	Results to be submitted:	Characteristic values according to the test standard, additionally “Young's Module” and the measurement uncertainty
	Assigned Value:	Consensus values calculated from the results of the participants
	Additional information:	Statement to the influence of specimen preparation, measurement uncertainty of the test method
	Participation fee:	**2507-FAIM: Machined specimens:** Germany 300 €; other countries + transport costs* **2507-FAIU: Unmachined specimens:** Germany 255 €; other countries + transport costs* **Machined AND unmachined specimens:** Germany 500 € (250 €/proficiency test); other countries + transport costs* estimated start: III. quarter 2025

No. 2508 Non-destructive testing	Test standard:	UT (Wall thickness and flaws), VT, UT-phased arrays
	Material:	UT -phased arrays, VT: Steel specimens app. 200 x 200 x 10 mm³ with weld seam in the middle, with flaws defined for the test method UT (Wall thickness and flaws): steel specimen app. 150 x150 mm² with defined inserted reflectors
	Results to be submitted:	Type / position / size of flaws, wall thickness
	Assigned value:	Consensus value, UT wall thickness: direct measurement, reflectors: true value
	Test sequence:	Each sample will be tested by several participants. There will be an arrangement of the dates in advance.
	Participation fee:	**One method:** Germany 350 €; other countries + transport costs* **Two methods:** Germany 660 € (330 €/proficiency test); other countries + transport costs* **Three methods:** Germany 930 € (310 €/proficiency test); other countries + transport costs* estimated start: II. quarter 2025

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No. 2509-R Tensile test steel (round specimens)	Test standard:	ISO 6892-1
	Material:	Standard samples: 6 round test specimens, steel, d_0 = 10 mm, specimen head: ISO thread M16 as per standard; Alternate samples: specimens with d_0 = 6 mm, specimen head: ISO thread M10, and/or 6 material sections, diameter app. 25 mm, length 150 mm each
	Production of specimens:	by the organiser / by the participants
	Results to be submitted:	Characteristic values according to the test standard, additionally “Young's Module” and the measurement uncertainty
	Assigned Value:	Consensus values calculated from the results of the participants
	Additional information:	Statement to the influence of specimen preparation, to measurement uncertainty of the test method
	Participation fee:	**2509-RM: Machined specimens:** Germany 450 €; other countries + transport costs* **2509-RU: Unmachined specimens:** Germany 350 €; other countries + transport costs* **Machined AND unmachined specimens:** Germany 700 € (350 €/proficiency test); other countries + transport costs* estimated start: IV. quarter 2025

No. 2509-BST Tensile test steel for the reinforcement	Test standard:	ISO 15630-1, ISO 6892-1
	Material:	6 reinforcing bars, diameter: 12 mm, length: 1.000 mm
	Production of specimens:	by the participants (if required)
	Results to be submitted:	according to the test standard, additionally Young's Module and the measurement uncertainty (not evaluated)
	Assigned value:	Consensus values calculated from the results of the participants
	Participation fee:	Germany 310 €; other countries + transport costs* estimated start: III. quarter 2025

No. 2509-RW Tensile test of round bar steel at elevated temperature	Test standard:	ISO 6892-2
	Material:	heat-resistant steel, testing at **200** °C Standard samples: 6 round test specimens, steel, d_0 = 10 mm, specimen head: ISO thread M16 as per standard, Alternate samples: specimens with d_0 = 6 mm, specimen head: ISO thread M10, and/or 6 material sections, dimensions 20 x 20 mm², length 150 mm each.
	Production of specimens:	by the organiser / by the participants
	Results to be submitted:	Characteristic values according to the test standard, additionally “Young's Module” and the measurement uncertainty
	Assigned value:	Consensus values calculated from the results of the participants
	Additional information:	Statement to the influence of specimen preparation, to measurement uncertainty of the test method
	Participation fee:	**2509-RWM: Machined specimens:** Germany 450 €; other countries + transport costs* **2509-RWU: Unmachined specimens:** Germany 350 €; other countries + transport costs* **Machined AND unmachined specimens:** Germany 700 € (350 €/proficiency test); other countries + transport costs* estimated start: II. quarter 2025

No. 2510F Tensile test steel flat specimens, 1-3 mm	Test standard:	ISO 6892-1
	Material:	6 flat specimens, steel, geometry according to ISO 6892-1, annex B, table B1, a_0 = 1-3 mm, b_0 = 20 mm, and/or 6 material sections of about 32 x 280 mm² each
	Production of specimens:	by the organiser / by the participants
	Results to be submitted:	Characteristic values according to the test standard, additionally “Young's Module” and the measurement uncertainty
	Assigned Value:	Consensus values calculated from the results of the participants
	Additional information:	Statement to the influence of specimen preparation, to measurement uncertainty of the test method
	Participation fee:	**2510FM: Machined specimens:** Germany 330 €; other countries + transport costs* **2510FU: Unmachined specimens:** Germany 285 €; other countries + transport costs* **Machined AND unmachined specimens:** Germany 550 € (275 €/proficiency test); other countries + transport costs* estimated start: IV. quarter 2025

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No. 2511 Charpy impact test machined specimens	Test standard:	ISO 148-1 / ISO 148-2 (2 mm striker)
	Material:	Charpy test specimens, impact energy low level (RT), average level (RT), high level (RT **and -25°C**), super high level (RT)
	Production of specimens:	**by the organiser**
	Results to be submitted:	5 values according to ISO 148 each energy level
	Assigned value:	Consensus value, limits according to ISO 148-2
	Additional information:	Measurement uncertainty according to ISO 148-2
	Participation fee:	**One energy level:** Germany 310 €; other countries + transport costs* **Two energy levels:** Germany 490 € (255 €/proficiency test); other countries + transport costs* **Three energy levels:** Germany 660 € (220 €/proficiency test); other countries + transport costs* **Four energy levels:** Germany 800 € (200 €/proficiency test); other countries + transport costs* **Five energy levels:** Germany 950 € (190 €/proficiency test); other countries + transport costs* estimated start: IV. quarter 2025

No. 2511 Charpy impact test unmachined specimens	Test standard:	ISO 148-1 / ISO 148-2 (2 mm striker)
	Material:	Material sections, app. dimensions: 57 x 12 x 12 mm³, impact energy low level (RT), average level (RT), high level (RT **and -25°C**), super high level (RT)
	Production of specimens:	**by the participants**
	Results to be submitted:	5 values according to ISO 148 each energy level
	Assigned value:	Consensus value, limits according to ISO 148-2
	Additional information:	Measurement uncertainty according to ISO 148-2
	Participation fee:	**One energy level:** Germany 250 €; other countries + transport costs* **Two energy levels:** Germany 460 € (230 €/proficiency test); other countries + transport costs* **Three energy levels:** Germany 630 € (210 €/proficiency test); other countries + transport costs* **Four energy levels:** Germany 760 € (190 €/proficiency test); other countries + transport costs* **Five energy levels:** Germany 850 € (170 €/proficiency test); other countries + transport costs* estimated start: IV. quarter 2025

No. 2513 Metallography, image analysis	Test standard:	e. g. ISO 643, ASTM E 112 appointment also possible via digital image processing
	Material:	Micrograph; in part simulated, in digital form
	Results to be submitted:	e.g. grain size steel / phase content steel / phase content aluminium
	Assigned Value:	Consensus value, sample solution
	Participation fee:	Germany 275 €; other countries + transport costs* estimated start: III. quarter 2025

No. 2513-MA Metallography, MACRO analysis	Test standard:	e. g. ISO 17639, ASTM E 381, ASTM E 340 appointment also possible via digital image processing
	Material:	Micrograph; picture of welds
	Results to be submitted:	e.g. structure steel / defects of weld
	Assigned Value:	Consensus value, sample solution
	Participation fee:	Germany 275 €; other countries + transport costs* estimated start: III. quarter 2025

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No. 2513-NMI Metallography, non-metallic inclusions	Test standard:	e. g. ISO 4967, ASTM E 45a
	Material:	Micrograph
	Results to be submitted:	Microscopic analysis: size, distribution, number of inclusions
	Assigned Value:	Consensus value, sample solution
	Participation fee:	Germany 275 €; other countries + transport costs* estimated start: III. quarter 2025

No. 2514 Metallography, sample preparation	Test standard:	e. g. ISO 643, ASTM E 112
	Material:	Metallic sample for grinding preparation and analysis
	Results to be submitted:	e.g. carbon content, grain size
	Assigned Value:	Consensus value, sample solution
	Participation fee:	Germany 300 €; other countries + transport costs* estimated start: III. quarter 2025

No. 2515 Surface roughness	Test standard:	All applicable standards allowed
	Material:	Reference specimens
	Production of specimens:	by the organiser
	Test procedure:	Each participant receives a reference specimen
	Results to be submitted:	R_a, R_z,
	Assigned Value:	Consensus value
	Participation fee:	Germany 330 €; other countries + transport costs* estimated start: III. quarter 2025

Nr. 2520 Length measurement	Test standard:	In house
	Material:	Tensile (round) specimen, Charpy specimen
	Production of specimens:	by the organiser
	Results to be submitted:	Round specimen: minimal thickness, Charpy specimen: Width, Notch angle, Notch depth
	Assigned Value:	reference values
	Participation fee:	Germany 350 €; other countries + transport costs* estimated start: III. quarter 2025

Nr. 2530 CTOD test ISO 12135	Test standard:	ISO 12135 Test at 0° Celsius
	Material:	1.6565 3 material sections á 20 x 35 x 150 mm³
	Production of specimens:	By the participants Machining of SENB-specimens (W = 2 x B) Target specimen size: 15 x 30 x 138 mm³
	Results to be submitted:	CTOD in mm
	Assigned Value:	Consensus values calculated from the results of the participants
	Participation fee:	Germany 370 €, other countries + transport costs* estimated start: III. quarter 2025

No. 2541-SD Measurement of coating thickness Magnetic method	Test standard:	ISO 2178
	Material:	painted steel sheet, coating thickness app. 250 µm
	Production of specimens:	By the organiser
	Results to be submitted:	Coating thickness
	Assigned Value:	Consensus value
	Participation fee:	Germany 300 €; other countries + transport costs* estimated start: III. quarter 2025

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Registration proficiency tests metal 2025: part 1

via e-mail to: Mende@ifep.de

We will participate in the following proficiency test(s):

No.	please mark	Proficiency test	Expected Start (quarter/2025)	Return of the results	Participation fee
2501-HB-a	☐	Hardness testing Brinell HBW 2,5/187,5	III/2025	4 weeks	2501-HB-a **or** 2501-HB-b: total 330 € * 2501-HB-a **and** 2501-HB-b: total 490 € *
2501-HB-b	☐	Hardness testing Brinell HBW 10/3000	III/2025	4 weeks	
2501-HR	☐	Hardness testing Rockwell C	III/2025	4 weeks	370 € *
2501-HV-a	☐	Hardness testing Vickers HV 1	III/2025	4 weeks	1 method: total 330 € * 2 methods: total 490 € *
2501-HV-b	☐	Hardness testing Vickers HV 10/HV 30	III/2025	4 weeks	
2503L	☐	Emission spectrometry low alloyed steel	II/2025	4 weeks	1 alloy: total 310 € * 2 alloys: total 550 € *
2503U	☐	Emission spectrometry unalloyed steel	II/2025	4 weeks	
2504Al	☐	Emission spectrometry Aluminium-alloy	II/2025	4 weeks	1 alloy: total 310 € * 2 alloys: total 550 € *
2504CuZn	☐	Emission spectrometry Brass-alloy	II/2025	4 weeks	
2505	☐	Resistance to intergranular corrosion	III/2025	4 weeks	310 € *
2506	☐	Indirect verification of salt spray test chamber	II/2025	4 weeks	275 € *
2507-RAIM	☐	Tensile test aluminium, round specimens **machined specimens**	III/2025	4 weeks	2507-RAIM: 370 € * 2507-RAIU: 290 € * 2507-RAIM **and** 2507-RAIU: total 600 € *
2507-RAIU	☐	Tensile test aluminium, round specimens **unmachined specimens**	III/2025	4 weeks	
2507-FAIM	☐	Tensile test aluminium, flat specimens **machined specimens**	III/2025	4 weeks	2507-FAIM: 300 € * 2507-FAIU: 255 € * 2507-FAIM **and** 2507-FAIU: total 500 € *
2507-FAIU	☐	Tensile test aluminium, flat specimens **unmachined specimens**	III/2025	4 weeks	
2508-UT	☐	UT- wall thickness and flaws	II/2025	1 week	1 method: total 350 € * 2 methods: total 660 € * 3 methods: total 930 € *
2508-VT	☐	VT	II/2025	1 week	
2508-UT-PA	☐	UT weld using phased array	II/2025	1 week	
2509-RM	Standard samples: ☐ Alternate samples: ☐	Tensile test steel round specimens **machined specimens**	IV/2025	4 weeks	2509-RM: 450 € * 2509-RU: 350 € * 2509-RM **and** 2509-RU: total 700 € *
2509-RU	☐	Tensile test steel round specimens **unmachined specimens**	IV/2025	4 weeks	
2509-BST	☐	Tensile test reinforcement bars	III/2025	4 weeks	310 € *

* Prices for Germany excl. VAT, other countries: Delivery and duty costs will be added to participation fee, see www.ifep.eu

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Please submit pages 7 to 9 for a binding order.

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Registration proficiency tests metal 2025: part 2

No.	please mark	Proficiency test	Expected Start (quarter/2025)	Return of the results	Participation fee
2509-RWM	Standard samples: ☐ Alternate samples: ☐	Tensile test steel, **200°C,** round specimens **machined specimens**	II/2025	4 weeks	2509-RWM: 450 € * 2509-RWU: 350 € * 2509-RWM **and** 2509-RWU: total 700 € *
2509-RWU	☐	Tensile test steel, **200°C**, round specimens **unmachined specimens**	II/2025	4 weeks	
2510FM	☐	Tensile test steel flat specimens, 1-3 mm **machined specimens**	IV/2025	4 weeks	2510FM: 330 € * 2510FU: 285 € * 2510FM **and** 2510FU: total 550 € *
2510FU	☐	Tensile test steel flat specimens, 1-3 mm **unmachined specimens**	IV/2025	4 weeks	
2511-LM	☐	Charpy impact test low level **machined specimens**	IV/2025	4 weeks	1 level: total 310 € * 2 levels: total 490 € * 3 levels: total 660 € * 4 levels: total 800 € * 5 levels: total 950 € *
2511-MM	☐	Charpy impact test average level **machined specimens**			
2511-HM -25°C	☐	Charpy impact test high level **machined specimens, -25C°**			
2511-HM	☐	Charpy impact test high level **machined specimens**			
2511-SM	☐	Charpy impact test super high level **machined specimens**			
2511-LU	☐	Charpy impact test low level **unmachined specimens**	IV/2025	4 weeks	1 level: total 250 € * 2 levels: total 460 € * 3 levels: total 630 € * 4 levels: total 760 € * 5 levels: total 850 € *
2511-MU	☐	Charpy impact test average level **unmachined specimens**			
2511-HU -25°C	☐	Charpy impact test high level **unmachined specimens, -25C°**			
2511-HU	☐	Charpy impact test high level **unmachined specimens**			
2511-SU	☐	Charpy impact test super high level **unmachined specimens**			

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Registration proficiency tests metal 2025: part 3

No.	please mark	Proficiency test	Expected Start (quarter/2025)	Return of the results	Participation fee
2513	☐	Metallography, image analysis	III/2025	4 weeks	275 € *
2513-MA	☐	Metallography, macro analysis	III/2025	4 weeks	275 € *
2513-NMI	☐	Metallography, non-metallic inclusions	III/2025	4 weeks	275 € *
2514	☐	Metallography, sample preparation	III/2025	4 weeks	300 € *
2515	☐	Roughness measurement	III/2025	4 weeks	330 € *
2520	☐	Length measurement	III/2025	4 weeks	350 € *
2530	☐	CTOD test	III/2025	4 weeks	370 € *
2541-SD	☐	Coating thickness, Magnetic method	III/2025	4 weeks	300 € *

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The costs will be invoiced by Institut für Eignungsprüfung IfEP GmbH **in advance**. The total invoice amount is to be paid two weeks after receipt of the invoice, independent of the shipment of the specimens.
The organiser will charge 25 % of the fee if the registration is cancelled four weeks prior to the start of the proficiency test. For cancellations later than this, the full amount will be charged.

Company:				
Department:				
Contact person:	☐Ms. ☐Mr.	First name:	Surname:	
Address:				
ZIP Code:	City:		Country:	☐German ☐English
Telephone:		E-Mail:		

Date / signature /**stamp**

Necessary additional information (your order cannot be processed without this information)**: Your VAT identification number:**

Billing address (**only if differing**):	Delivery address (**only if differing**):
Further invoice-details, e.g. cost unit:	

I confirm with my signature that the service is carried out for my/our company (and not for a private person).

Please submit pages 7 to 9 for a binding order.